Endmills - General Purpose Micro 3-Flute Ball



Uncoated
AlTiN Coated
DLC Coated

3-Flute, Ball End, Long Flute, Long Reach 30° Helix 📚 (.0100-.1000)

Cutter ø	Flute Length	OAL	Shank ø	Uncoated Part #	AITiN Coated Part #	DLC Coated Part #
.0100	.050	2-1/2	1/8	RET8100	<u>RET8101</u>	RET8102
.0150	.075	2-1/2	1/8	RET3000	<u>RET4000</u>	RET8103
.0156	.078	2-1/2	1/8	RET8104	<u>RET8105</u>	RET8106
.0156	.125	2-1/2	1/8	RET8107	RET8108	RET8109
.0200	.100	2-1/2	1/8	RET3001	<u>RET4001</u>	<u>RET8110</u>
.0200	.160	2-1/2	1/8	RET8111	RET8112	<u>RET8113</u>
.0250	.125	2-1/2	1/8	RET3002	<u>RET4002</u>	<u>RET8114</u>
.0250	.203	2-1/2	1/8	RET8115	<u>RET8116</u>	<u>RET8117</u>
.0300	.150	2-1/2	1/8	RET3003	<u>RET4003</u>	<u>RET8118</u>
.0312	.156	2-1/2	1/8	RET8119	<u>RET8120</u>	RET8121
.0312	.250	2-1/2	1/8	RET8122	RET8123	RET8124
.0312	.375	2-1/2	1/8	RET8125	<u>RET8126</u>	RET8127
.0350	.175	2-1/2	1/8	RET3004	<u>RET4004</u>	RET8128
.0400	.200	2-1/2	1/8	RET3005	<u>RET4005</u>	RET8129
.0400	.325	2-1/2	1/8	RET8130	<u>RET8131</u>	RET8132
.0450	.225	2-1/2	1/8	RET3006	<u>RET4006</u>	RET8133
.0469	.250	2-1/2	1/8	RET8134	<u>RET8135</u>	RET8136
.0469	.375	2-1/2	1/8	RET8137	<u>RET8138</u>	RET8139
.0469	.570	2-1/2	1/8	RET8140	<u>RET8141</u>	RET8142
.0500	.300	2-1/2	1/8	RET3007	RET4007	<u>RET8143</u>
.0500	.400	2-1/2	1/8	RET8144	<u>RET8145</u>	<u>RET8146</u>
.0550	.385	2-1/2	1/8	RET3008	<u>RET4008</u>	RET8147
.0600	.312	2-1/2	1/8	RET8148	<u>RET8149</u>	RET8150
.0600	.500	2-1/2	1/8	RET3009	<u>RET4009</u>	<u>RET8151</u>
.0625	.312	2-1/2	1/8	RET8152	<u>RET8153</u>	RET8154
.0625	.500	2-1/2	1/8	RET8155	<u>RET8156</u>	RET8157
.0650	.500	2-1/2	1/8	<u>RET3010</u>	<u>RET4010</u>	RET8158
.0700	.500	2-1/2	1/8	<u>RET3011</u>	<u>RET4011</u>	<u>RET8159</u>
.0750	.500	2-1/2	1/8	RET3012	<u>RET4012</u>	RET8160
.0800	.750	2-1/2	1/8	<u>RET3013</u>	<u>RET4013</u>	<u>RET8161</u>
.0850	.750	2-1/2	1/8	RET3014	<u>RET4014</u>	RET8162
.0900	.750	2-1/2	1/8	<u>RET3015</u>	<u>RET4015</u>	RET8163
.0950	.750	2-1/2	1/8	<u>RET3016</u>	<u>RET4016</u>	<u>RET8164</u>
.1000	.750	2-1/2	1/8	<u>RET3017</u>	<u>RET4017</u>	<u>RET8165</u>



Speeds & Feeds page 217.

 Tolerances
 Diameter
 Shank
 Radius

 All Sizes
 +0.0005, -0.0005
 +0.000, -0.0003
 +0.000, -0.0004

opeeus α reeus page 217.